

## SAFETY DATA SHEET

Version 4.5  
Revision Date 05/23/2016  
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**1. PRODUCT AND COMPANY IDENTIFICATION****1.1 Product identifiers**

Product name : Titanium etchant

Product Number : 667463  
Brand : Aldrich

CAS-No. : 7664-39-3

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Identified uses : Laboratory chemicals, Synthesis of substances

**1.3 Details of the supplier of the safety data sheet**

Company : Sigma-Aldrich  
3050 Spruce Street  
SAINT LOUIS MO 63103  
USA

Telephone : +1 800-325-5832  
Fax : +1 800-325-5052

**1.4 Emergency telephone number**

Emergency Phone # : +1-703-527-3887 (CHEMTREC)

**2. HAZARDS IDENTIFICATION****2.1 Classification of the substance or mixture****GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)**

Acute toxicity, Oral (Category 2), H300  
Acute toxicity, Inhalation (Category 2), H330  
Acute toxicity, Dermal (Category 1), H310  
Skin corrosion (Category 1A), H314  
Serious eye damage (Category 1), H318

For the full text of the H-Statements mentioned in this Section, see Section 16.

**2.2 GHS Label elements, including precautionary statements**

Pictogram



Signal word

Danger

Hazard statement(s)  
H300 + H310 + H330  
H314  
H318

Fatal if swallowed, in contact with skin or if inhaled  
Causes severe skin burns and eye damage.  
Causes serious eye damage.

Precautionary statement(s)

P260  
P262  
P264  
P270  
P271

Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.  
Do not get in eyes, on skin, or on clothing.  
Wash skin thoroughly after handling.  
Do not eat, drink or smoke when using this product.  
Use only outdoors or in a well-ventilated area.

P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
P284	Wear respiratory protection.
P301 + P310 + P330	IF SWALLOWED: Immediately call a POISON CENTER/doctor. Rinse mouth.
P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P310	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P362	Take off contaminated clothing and wash before reuse.
P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.

### 2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

### 3.2 Mixtures

Synonyms : Titanium etch

#### Hazardous components

Component	Classification	Concentration
<b>Hydrofluoric acid</b>		
CAS-No. 7664-39-3	Acute Tox. 2; Acute Tox. 1; Skin Corr. 1A; Eye Dam. 1; H300 + H310 + H330, H314, H318	≥ 30 - < 50 %
EC-No. 231-634-8		
Index-No. 009-003-00-1		

For the full text of the H-Statements mentioned in this Section, see Section 16.

## 4. FIRST AID MEASURES

### 4.1 Description of first aid measures

#### General advice

Hydrofluoric (HF) acid burns require immediate and specialized first aid and medical treatment. Symptoms may be delayed up to 24 hours depending on the concentration of HF. After decontamination with water, further damage can occur due to penetration/absorption of the fluoride ion. Treatment should be directed toward binding the fluoride ion as well as the effects of exposure. Skin exposures can be treated with a 2.5% calcium gluconate gel repeated until burning ceases. More serious skin exposures may require subcutaneous calcium gluconate except for digital areas unless the physician is experienced in this technique, due to the potential for tissue injury from increased pressure. Absorption can readily occur through the subungual areas and should be considered when undergoing decontamination. Prevention of absorption of the fluoride ion in cases of ingestion can be obtained by giving milk, chewable calcium carbonate tablets or Milk of Magnesia to conscious victims. Conditions such as hypocalcemia, hypomagnesemia and cardiac arrhythmias should be monitored for, since they can occur after exposure. Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

#### If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

#### In case of skin contact

Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Take victim immediately to hospital. Consult a physician.

#### In case of eye contact

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Continue rinsing eyes during transport to hospital.

**If swallowed**

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

**4.2 Most important symptoms and effects, both acute and delayed**

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

**4.3 Indication of any immediate medical attention and special treatment needed**

No data available

**5. FIREFIGHTING MEASURES****5.1 Extinguishing media****Suitable extinguishing media**

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

**5.2 Special hazards arising from the substance or mixture**

No data available

**5.3 Advice for firefighters**

Wear self-contained breathing apparatus for firefighting if necessary.

**5.4 Further information**

No data available

**6. ACCIDENTAL RELEASE MEASURES****6.1 Personal precautions, protective equipment and emergency procedures**

Wear respiratory protection. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas.

For personal protection see section 8.

**6.2 Environmental precautions**

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

**6.3 Methods and materials for containment and cleaning up**

Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.

**6.4 Reference to other sections**

For disposal see section 13.

**7. HANDLING AND STORAGE****7.1 Precautions for safe handling**

Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.

For precautions see section 2.2.

**7.2 Conditions for safe storage, including any incompatibilities**

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Storage class (TRGS 510): Non-combustible, acute toxic Cat. 1 and 2 / very toxic hazardous materials

**7.3 Specific end use(s)**

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION****8.1 Control parameters****Components with workplace control parameters**

Component	CAS-No.	Value	Control parameters	Basis
Hydrofluoric acid	7664-39-3	TWA	0.500000 ppm	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Upper Respiratory Tract irritation		

		Lower Respiratory Tract irritation Eye irritation Skin irritation Fluorosis Substances for which there is a Biological Exposure Index or Indices (see BEI® section) Danger of cutaneous absorption		
		C	2.000000 ppm	USA. ACGIH Threshold Limit Values (TLV)
		Upper Respiratory Tract irritation Lower Respiratory Tract irritation Eye irritation Skin irritation Fluorosis Substances for which there is a Biological Exposure Index or Indices (see BEI® section) Danger of cutaneous absorption		
		TWA	3.000000 ppm	USA. Occupational Exposure Limits (OSHA) - Table Z-2
		Z37.28-1969		
		TWA	2.500000 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		TWA	2.500000 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		CAS number varies with compound		
		TWA	3.000000 ppm 2.500000 mg/m3	USA. NIOSH Recommended Exposure Limits
		C	6.000000 ppm 5.000000 mg/m3	USA. NIOSH Recommended Exposure Limits
		15 minute ceiling value		
		See Table Z-2		
		TWA	0.5 ppm	USA. ACGIH Threshold Limit Values (TLV)
		Upper Respiratory Tract irritation Lower Respiratory Tract irritation Eye irritation Skin irritation Fluorosis Substances for which there is a Biological Exposure Index or Indices (see BEI® section) Danger of cutaneous absorption		
		C	2 ppm	USA. ACGIH Threshold Limit Values (TLV)
		Upper Respiratory Tract irritation Lower Respiratory Tract irritation Eye irritation Skin irritation Fluorosis Substances for which there is a Biological Exposure Index or Indices (see BEI® section) Danger of cutaneous absorption		
		See Table Z-2		
		PEL	0.4 ppm 0.33 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
		Skin		

		STEL	1 ppm 0.83 mg/m <sup>3</sup>	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
		Skin		

### Biological occupational exposure limits

Component	CAS-No.	Parameters	Value	Biological specimen	Basis
Hydrofluoric acid	7664-39-3	Fluoride	3.0000 mg/g	Urine	ACGIH - Biological Exposure Indices (BEI)
	Remarks	Prior to shift (16 hours after exposure ceases)			
		Fluoride	10.0000 mg/g	Urine	ACGIH - Biological Exposure Indices (BEI)
		End of shift (As soon as possible after exposure ceases)			
		Fluoride	3.0000 mg/g	Urine	ACGIH - Biological Exposure Indices (BEI)
		Prior to shift (16 hours after exposure ceases)			
		Fluoride	10.0000 mg/g	Urine	ACGIH - Biological Exposure Indices (BEI)
		End of shift (As soon as possible after exposure ceases)			
		Fluoride	2 mg/l	Urine	ACGIH - Biological Exposure Indices (BEI)
		Prior to shift (16 hours after exposure ceases)			
		Fluoride	3 mg/l	Urine	ACGIH - Biological Exposure Indices (BEI)
		End of shift (As soon as possible after exposure ceases)			

## 8.2 Exposure controls

### Appropriate engineering controls

Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product.

### Personal protective equipment

#### Eye/face protection

Tightly fitting safety goggles. Faceshield (8-inch minimum). Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

#### Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

#### Full contact

Material: Chloroprene

Minimum layer thickness: 0.6 mm

Break through time: > 480 min

Material tested: Camapren® (KCL 722 / Aldrich Z677493, Size M)

#### Splash contact

Material: Nature latex/chloroprene

Minimum layer thickness: 0.6 mm

Break through time: 180 min

Material tested: Lapren® (KCL 706 / Aldrich Z677558, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

### **Body Protection**

Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

### **Respiratory protection**

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

### **Control of environmental exposure**

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

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## **9. PHYSICAL AND CHEMICAL PROPERTIES**

### **9.1 Information on basic physical and chemical properties**

- |   |   |
|---|---|
| a) Appearance                                   | Form: liquid                            |
| b) Odour  | No data available                       |
| c) Odour Threshold                              | No data available                       |
| d) pH   | No data available                       |
| e) Melting point/freezing point                 | Melting point/range: -31 °C (-24 °F)    |
| f) Initial boiling point and boiling range      | 200 °C (392 °F) at 1,013 hPa (760 mmHg) |
| g) Flash point                                  | No data available                       |
| h) Evaporation rate                             | No data available                       |
| i) Flammability (solid, gas)                    | No data available                       |
| j) Upper/lower flammability or explosive limits | No data available                       |
| k) Vapour pressure                              | 19 hPa (14 mmHg) at 20 °C (68 °F)       |
| l) Vapour density                               | No data available                       |
| m) Relative density                             | 1.020 g/cm <sup>3</sup>                 |
| n) Water solubility                             | No data available                       |
| o) Partition coefficient: n-octanol/water       | No data available                       |
| p) Auto-ignition temperature                    | No data available                       |
| q) Decomposition temperature                    | No data available                       |
| r) Viscosity                                    | No data available                       |
| s) Explosive properties                         | No data available                       |
| t) Oxidizing properties                         | No data available                       |

### **9.2 Other safety information**

No data available

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## 10. STABILITY AND REACTIVITY

### 10.1 Reactivity

No data available

### 10.2 Chemical stability

Stable under recommended storage conditions.

### 10.3 Possibility of hazardous reactions

No data available

### 10.4 Conditions to avoid

No data available

### 10.5 Incompatible materials

Strong bases, Alkali metals, Metals, Reacts violently with water.

### 10.6 Hazardous decomposition products

Hazardous decomposition products formed under fire conditions. - Hydrogen fluoride

Other decomposition products - No data available

In the event of fire: see section 5

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## 11. TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

#### Acute toxicity

No data available

#### Skin corrosion/irritation

No data available

#### Serious eye damage/eye irritation

No data available

#### Respiratory or skin sensitisation

No data available

#### Germ cell mutagenicity

No data available

#### Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

#### Reproductive toxicity

No data available

No data available

#### Specific target organ toxicity - single exposure

No data available

#### Specific target organ toxicity - repeated exposure

No data available

#### Aspiration hazard

No data available

#### Additional Information

RTECS: Not available

Fluoride ion can reduce serum calcium levels possibly causing fatal hypocalcemia., Material can cause severe burns and blistering which may not be immediately painful or visible. The full extent of tissue damage may not exhibit itself for 12-24 hours after exposure., Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin., necrosis of the skin

Stomach - Irregularities - Based on Human Evidence

Stomach - Irregularities - Based on Human Evidence (Hydrofluoric acid)

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## 12. ECOLOGICAL INFORMATION

### 12.1 Toxicity

No data available

### 12.2 Persistence and degradability

No data available

### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

### 12.6 Other adverse effects

No data available

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## 13. DISPOSAL CONSIDERATIONS

### 13.1 Waste treatment methods

#### Product

Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material. Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber.

#### Contaminated packaging

Dispose of as unused product.

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## 14. TRANSPORT INFORMATION

### DOT (US)

UN number: 1790      Class: 8 (6.1)      Packing group: II

Proper shipping name: Hydrofluoric acid

Reportable Quantity (RQ): 333 lbs

Poison Inhalation Hazard: No

### IMDG

UN number: 1790      Class: 8 (6.1)      Packing group: II      EMS-No: F-A, S-B

Proper shipping name: HYDROFLUORIC ACID

### IATA

UN number: 1790      Class: 8 (6.1)      Packing group: II

Proper shipping name: Hydrofluoric acid

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## 15. REGULATORY INFORMATION

### SARA 302 Components

The following components are subject to reporting levels established by SARA Title III, Section 302:

	CAS-No.	Revision Date
Hydrofluoric acid	7664-39-3	1993-04-24

### SARA 313 Components

The following components are subject to reporting levels established by SARA Title III, Section 313:

CAS-No.	Revision Date
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Hydrofluoric acid 7664-39-3 1993-04-24

**SARA 311/312 Hazards**

Acute Health Hazard, Chronic Health Hazard

**Massachusetts Right To Know Components**

	CAS-No.	Revision Date
Hydrofluoric acid	7664-39-3	1993-04-24

**Pennsylvania Right To Know Components**

	CAS-No.	Revision Date
Water	7732-18-5	
Hydrofluoric acid	7664-39-3	1993-04-24

**New Jersey Right To Know Components**

	CAS-No.	Revision Date
Water	7732-18-5	
Hydrofluoric acid	7664-39-3	1993-04-24

**California Prop. 65 Components**

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

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**16. OTHER INFORMATION**

**Full text of H-Statements referred to under sections 2 and 3.**

Acute Tox.	Acute toxicity
Eye Dam.	Serious eye damage
H300	Fatal if swallowed.
H300 + H310 + H330	Fatal if swallowed, in contact with skin or if inhaled
H310	Fatal in contact with skin.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H330	Fatal if inhaled.
Skin Corr.	Skin corrosion

**HMIS Rating**

Health hazard:	4
Chronic Health Hazard:	*
Flammability:	0
Physical Hazard	0

**NFPA Rating**

Health hazard:	4
Fire Hazard:	0
Reactivity Hazard:	0

**Further information**

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**Preparation Information**

Sigma-Aldrich Corporation  
Product Safety – Americas Region  
1-800-521-8956

